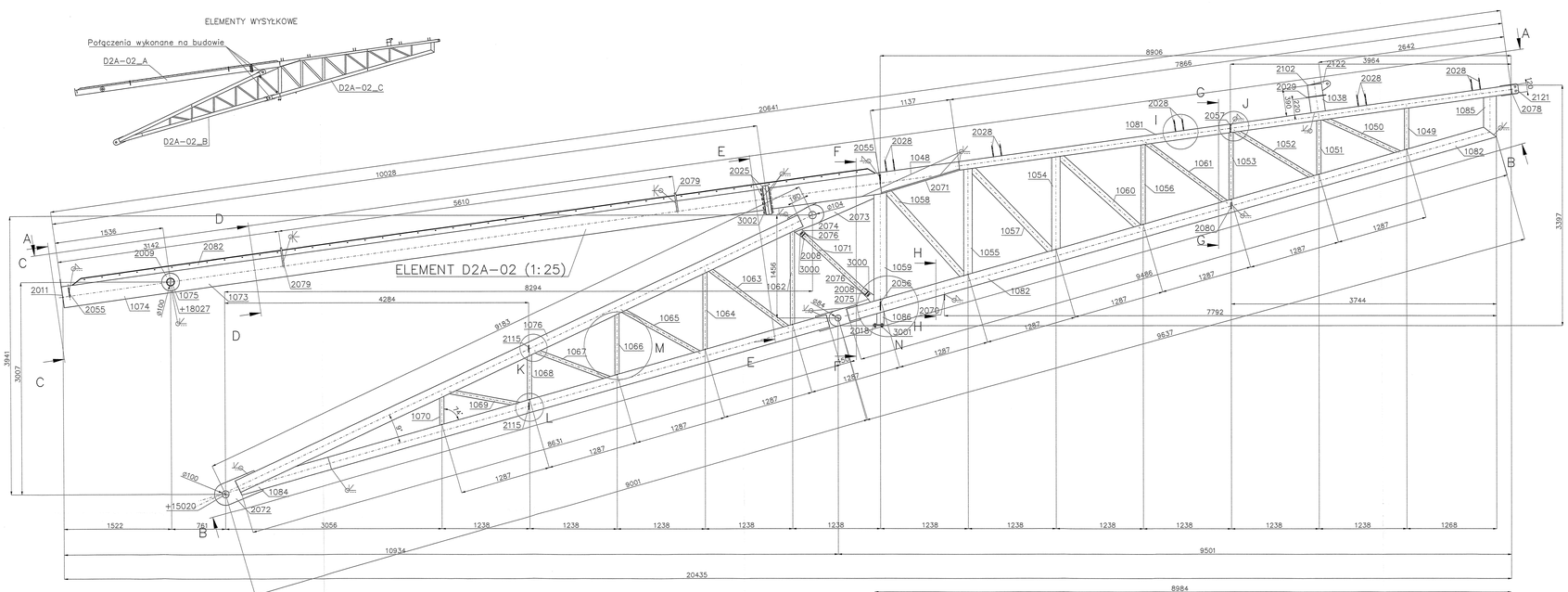

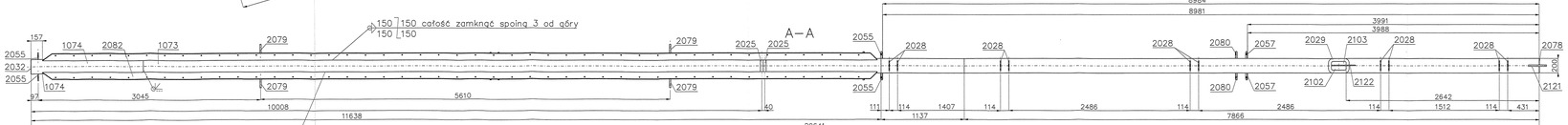

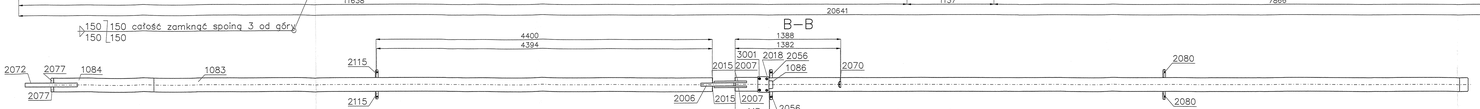

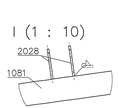

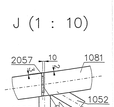

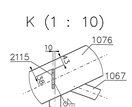

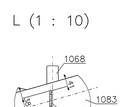

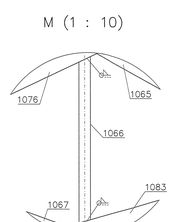

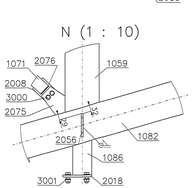

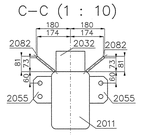

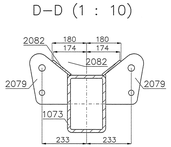

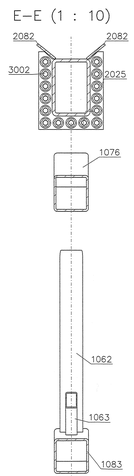

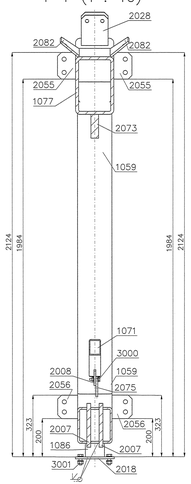

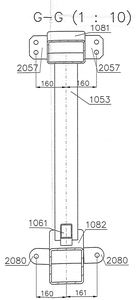

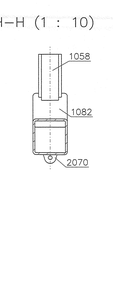

P...	NO	OPIS	DŁUGOŚĆ	SZT	MASA SZT.	MASA	MATERIAŁ
D2A–01		ELEMENT D2A–02		1	4057,1		
D2A–01/1081		SH.200x120x8	7866	1	231,6	231,6	S355J2
D2A–01/1082		BL.18x200	1161	1	28,8	28,8	S355J2
D2A–01/1048		SH.120x120x6	1147	1	17,4	17,4	S355J2
D2A–01/1049		BL.30x216	580	1	29,5	29,5	S355J2
D2A–01/1050		BL.30x216	580	1	29,5	29,5	S355J2
D2A–01/1051		BL.30x286	1064	2	56,8	56,8	S355J2
D2A–01/1052		BL.18x100	161	1	0,8	0,8	S355J2
D2A–01/1053		BL.10x100	164	1	0,9	0,9	S355J2
D2A–01/1059		SH.120x120x4	582	1	11,8	11,8	S355J2
D2A–01/1060		SH.50x50x4	1131	1	7,6	7,6	S355J2
D2A–01/1061		SH.50x50x4	774	1	5,1	5,1	S355J2
D2A–01/1062		SH.50x50x4	1291	1	8,5	8,5	S355J2
D2A–01/1063		SH.50x50x4	956	1	10,0	10,0	S355J2
D2A–01/1064		SH.120x120x5	1433	1	23,1	23,1	S355J2
D2A–01/1065		SH.120x80x5	1816	1	26,3	26,3	S355J2
D2A–01/1066		SH.120x80x4	1148	1	11,9	11,9	S355J2
D2A–01/1067		SH.80x80x4	1613	1	16,5	16,5	S355J2
D2A–01/1068		SH.80x80x4	1605	1	16,5	16,5	S355J2
D2A–01/1069		SH.120x120x10	1525	1	27,7	27,7	S355J2
D2A–01/1070		SH. 50x50x4	1503	1	15,2	15,2	S355J2
D2A–01/1071		SH. 50x50x4	1494	1	6,3	6,3	S355J2
D2A–01/1072		SH. 50x50x4	1354	1	13,9	13,9	S355J2
D2A–01/1073		SH. 50x50x4	1386	1	3,9	3,9	S355J2
D2A–01/1074		SH. 50x50x4	1061	1	11,4	11,4	S355J2
D2A–01/1075		SH. 50x50x4	1230	1	8,0	8,0	S355J2
D2A–01/1076		SH. 50x50x4	822	1	9,8	9,8	S355J2
D2A–01/1077		SH. 50x50x4	1112	1	7,1	7,1	S355J2
D2A–01/1082		SH.120x80x4	641	1	6,1	6,1	S355J2
D2A–01/1083		SH.120x80x4	1004	1	9,1	9,1	S355J2
D2A–01/2006		BL.10x80	410	1	4,1	4,1	S355J2
D2A–01/2008		BL.10x80	120	2	0,7	1,4	S355J2
D2A–01/2071		SH. 50x50x4	1201	1	8,1	8,1	S355J2
D2A–01/2076		BL. 20x220	427	1	28,1	28,1	S355J2
D2A–01/2077		BL. 20x220	427	1	28,1	28,1	S355J2
D2A–01/1057		SH180x180x10	9486	1	489,1	489,1	S355J2
D2A–01/1058		SH180x180x10	7315	1	376,6	376,6	S355J2
D2A–01/1081		SH.200x120x8	8442	1	264,2	264,2	S355J2
D2A–01/1072		SH120x120x16	1526	1	174,0	174,0	S355J2
D2A–01/2002		BL.14x220	220	2	4,8	9,7	S355J2
D2A–01/2003		BL. 14x220	220	2	4,8	9,7	S355J2
D2A–01/1069		SH180x180x10	2297	1	69,9	69,9	S355J2
D2A–01/1084		SH180x180x10	1474	1	49,0	49,0	S355J2
D2A–01/2015		BL. 5x44	180	4	0,2	0,8	S355J2
D2A–01/2016		BL. 5x44	180	2	0,2	0,4	S355J2
D2A–01/2017		BL. 5x70	180	2	0,3	0,6	S355J2
D2A–01/2076		BL. 5x25	80	4	0,0	0	S355J2
D2A–01/2077		BL. 5x85	270	2	0,3	0,6	S355J2
D2A–01/2011		BL. 5x200	300	1	1,4	1,4	S355J2
D2A–01/2078		BL. 5x100	200	4	0,8	3,1	S355J2
D2A–01/1085		SH180x180x10	473	1	26,0	26	S355J2
D2A–01/2101		BL. 20x149	220	2	4,8	9,7	S355J2
D2A–01/2079		BL. 20x108	285	4	6,2	24,8	S355J2
D2A–01/2087		BL. 18x80	103	2	0,8	1,6	S355J2
D2A–01/2110		BL. 18x80	108	2	0,8	1,7	S355J2
D2A–01/2133		BL. 10x100	100	2	0,7	1,6	S355J2
D2A–01/2134		BL. 10x100	100	4	0,7	2,8	S355J2
D2A–01/1047		SH200x200x16	1570	1	193,1	193,1	S355J2
D2A–01/2005		BL.24x220	408	2	17,8	35,7	S355J2
D2A–01/1086		SH.100x100x4	183	1	5,4	5,4	S355J2
D2A–01/2018		BL.18x193	202	1	2,3	2,3	S355J2
D2A–01/2070		BL. 10x80	80	1	0,4	0,4	S355J2
D2A–01/2028		BL.10x150	150	10	1,2	12	S355J2
D2A–01/2029		BL.8x200	200	1	1,4	1,4	S355J2
D2A–01/1038		SHS200x120x8	1901	1	14,1	14,1	S355J2
D2A–01/2102		BL. 5x20	200	1	0,2	0,2	S355J2
D2A–01/2103		BL. 5x20	200	1	0,2	0,2	S355J2
D2A–01/2085		BL.10x95	140	4	1,0	4,2	S355J2
D2A–01/2121		BL.10x120	1143,0	2	106,1	212,2	S355J2
D2A–01/2122		BL.5x107	152	2	0,4	0,4	S355J2
D2A–02/3002	M27/115 8.8	Zp+n DIN7990	–	15	–	0	–
D2A–02/3001	M16/45 8.8	Zp+n DIN7990	–	4	–	0	–
D2A–02/3000	M12/45 8.8	Zp+n DIN7990	–	4	–	0	–
D2A–02/2056		BL.10x105	123	2	0,9	1,8	S355J2

UWAGI:
1. Stal konstrukcyjna wg wykazu.
2. Klasa konstrukcji EXC3.
3. Kryterium akceptacji jakości spoin – Poziom B
4. Połączenia spawane – jeśli nie podano inaczej
   - spoiny wykonać na długości przyległania,
   - spoiny czołowe wykonać na pełny przetop,
   - spoiny pachwinowe wykonać jako 0,7t, obustronne jako 0.5t
   - blachy czołowe łączyć ze stalą profilowaną spoiną V na pełny przetop.
5. Przygotowanie złącza do spawania wg zalecań technologa zgodnie z PN–EN ISO 9692–1 oraz w powiązaniu z dostosowaniem do metody spawania.
6. Elementy złączne wg wykazu.
7. Spawać drutem proszkowym (SF–1A/ SM–1A).
8. Antykorozja – karta zabezpieczenia antykorozyjnego.
9. W razie konieczności zweryfikować długość śrub.
10. Rysunek rozpatrywać łącznie z rysunkiem zestawczym konstrukcji.

Zmiany rewizji:
–

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PROJEKT WYKONAWCZY – KONSTRUKCJA STALOWA

	Imię i Nazwisko	Nr uprawnień	Podpis
projektant:	mgr inż. Łukasz Dłucik	SLK/4903/POOK/13	
sprawdził:	mgr inż. Joanna Wanlurska	–	

Nazwa rysunku: ELEMENT D2A–02

Numer rysunku: B50–WK–01–29

Skala: 1:25
Format: 1350x594

Nazwa projektu: Projekt warsztatowy konstrukcji stalowej Stadionu piłkarskiego w Radomiu przy ul. Struga.

Data: 21.12.2017
Rev: REV–A